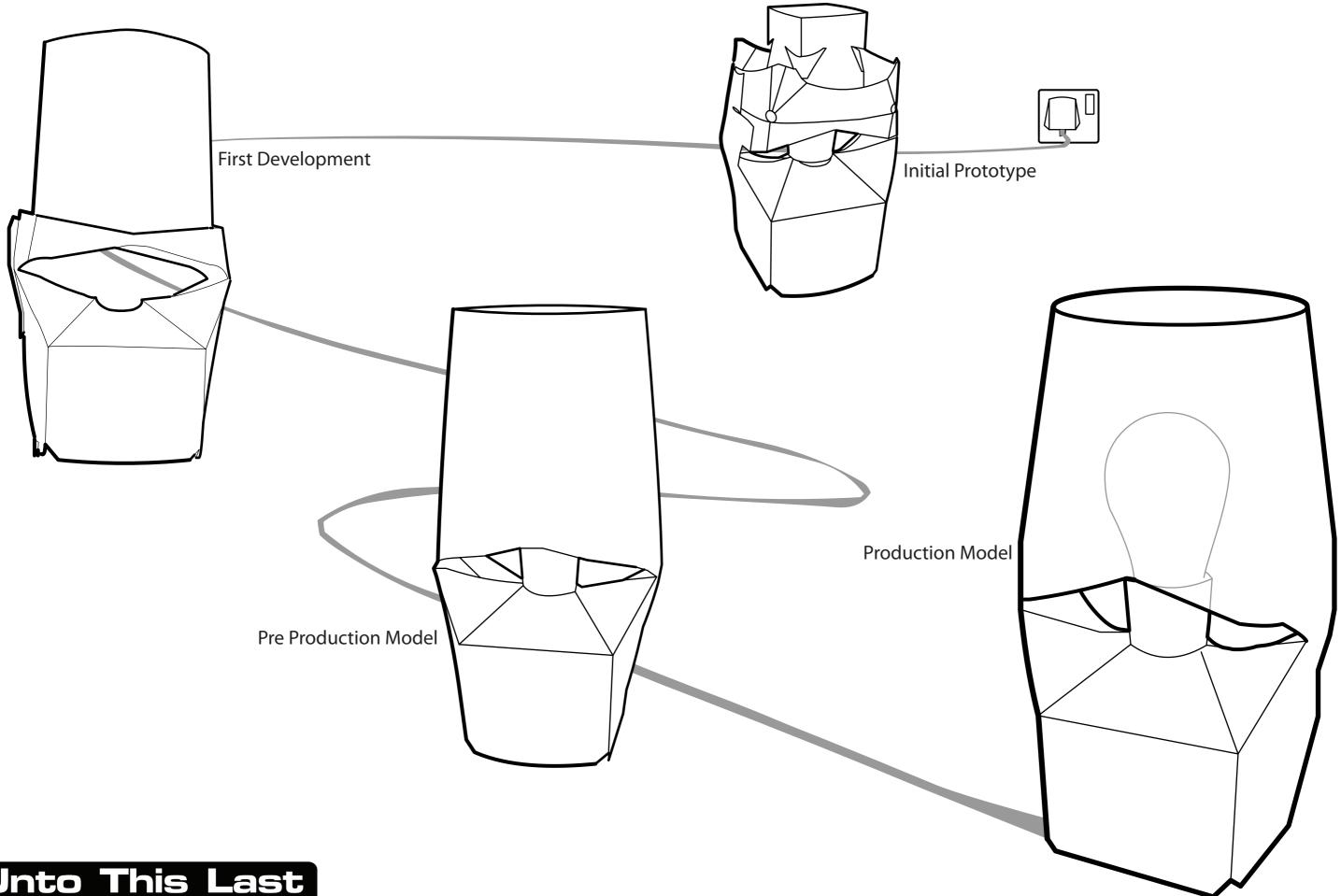
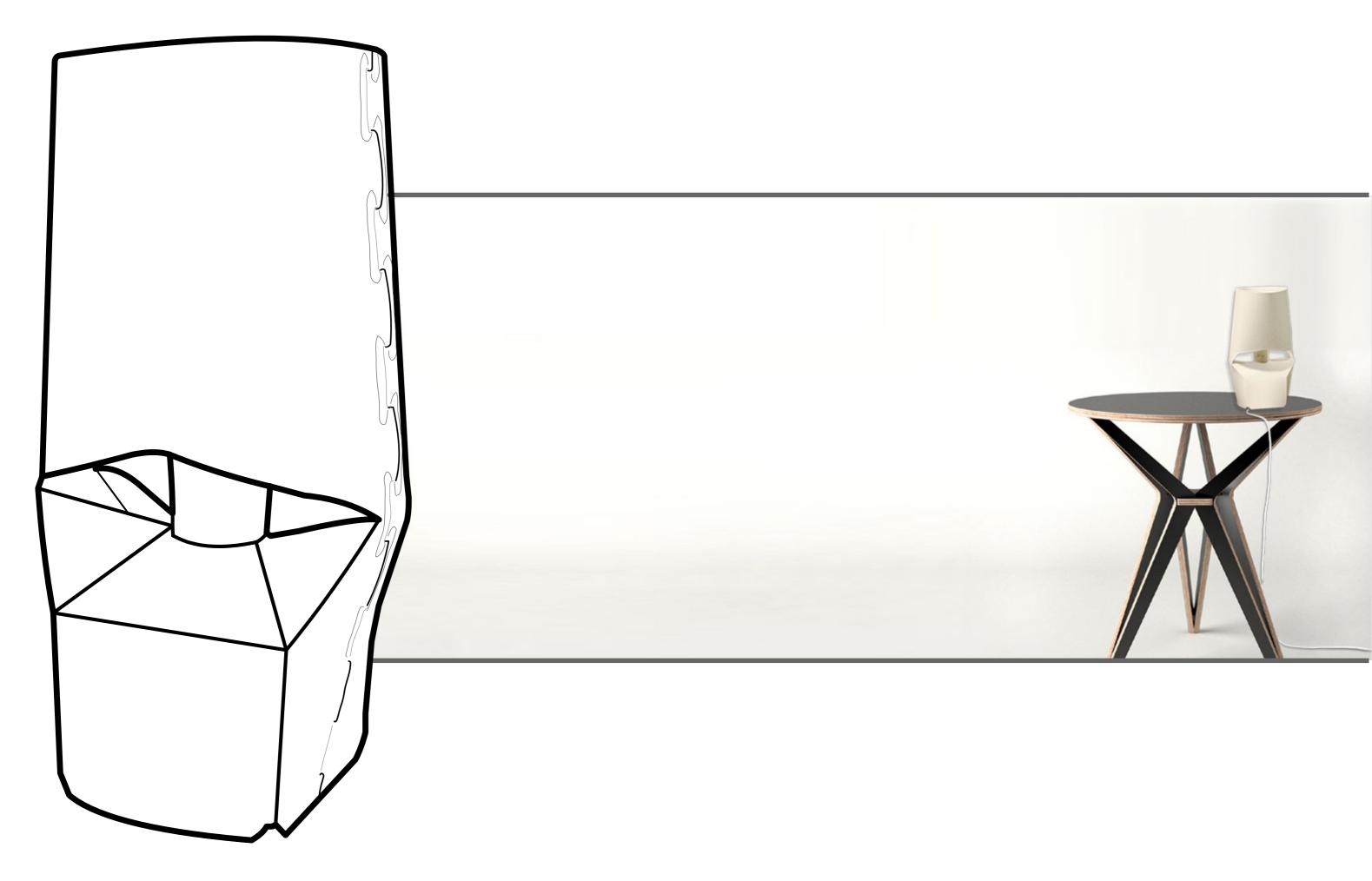
Design Development



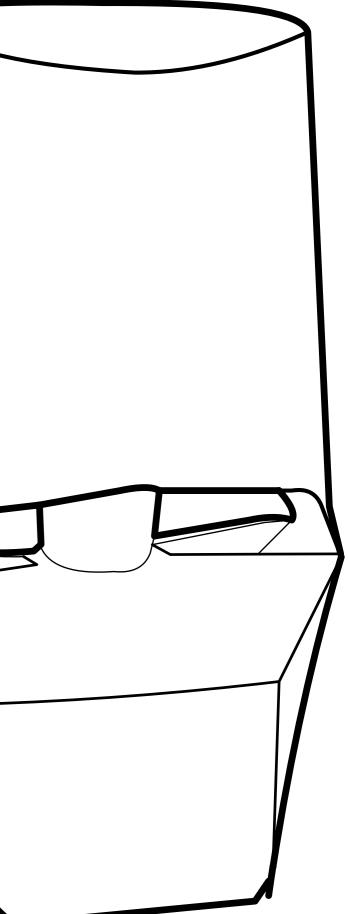


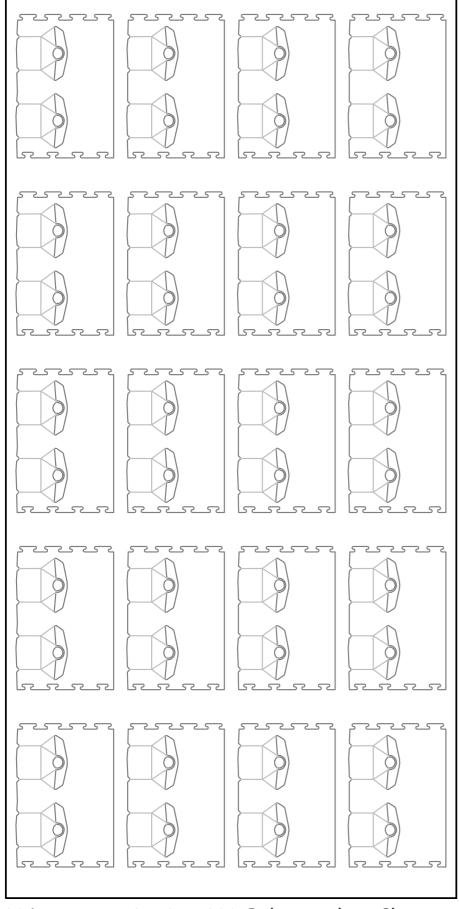












20 Lamps to a 2440 x 1220 Polypropylene Sheet.



Manufacturability

Material Cost £2.50

Polypropylene £5.00 Per Lamp £0.25

£0.33 X 10 = £2.50

Take Table Lamp single piece of injection moulded, transparent polycarbonate. £44.00 The Conran store

Time 94 Seconds Cut 1 94 seconds. Price per hour £300

0.8p X 94 = **£7.83**

GRÖNÖ Mouth blown glass. £2.49 Ikea

Overview

Material Cost £2.50 Time Cost £7.83 Competitors Cost £12.99





Turn Me On Cream fabric laminated to styrene. £42.00 Black + Blum



Stealth Lamp £12.99 Unto this last

General Overview

